## **AMENDMENTS TO THE CLAIMS:**

The listing of claims will replace all prior versions, and listings, of claims in the application:

## **LISTING OF CLAIMS:**

Cancel claims 1-14.

15. (Currently Amended) A controlled droplet-formed built-up layered structure, comprising:

a substrate,

at least two controlled droplet-formed layers, one layer at least partially atop another layer to form at least one built-up layer, each layer further comprising an array of controllably-placed material volumes having a thickness, each material volume having a selected magnitude and a selected position relative to adjacent material volumes, said array being formed by deposition of droplets of selected volume at selected locations with respect to one another;

wherein the structure is an adhesive label having facestock and an adhesive layer, the facestock and adhesive layer both being droplet-formed; and

wherein the structure comprises at least the following droplet-formed layers: a primer layer, a facestock layer, and a printcoat layer.

Cancel claims 16-23.

24. (Currently Amended) The laminate controlled droplet-formed built-up layered structure of claim 2315, wherein the laminate structure further comprises a printeoat layer and an image.



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